

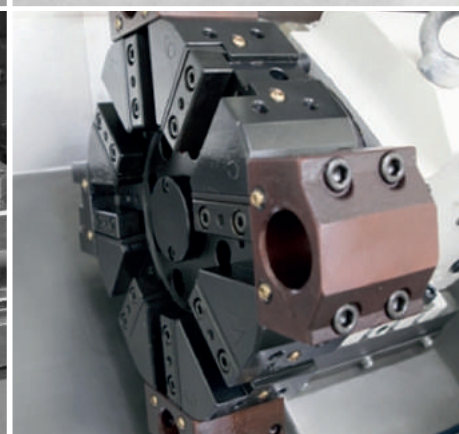
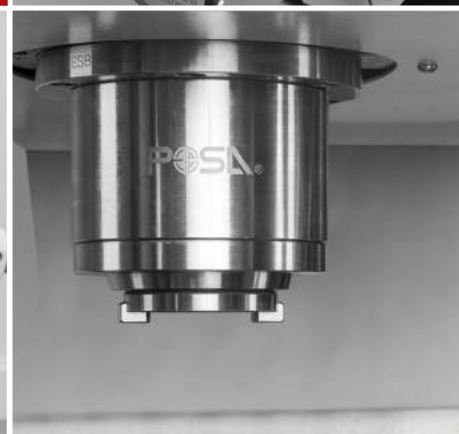


# 2018

# POLISH MACHINE MANUFACTURER

CNC LATHES  
MACHINING CENTRES  
LATHES AND MILLING  
MACHINES  
BAND SAWS  
PRESSES AND GUILLOTINES  
BENDING MACHINES  
ROLL BENDERS  
DRILLING MACHINES  
BELT GRINDING MACHINES

AND MANY OTHERS...



### Service requests on-line

Wypełnij zgłoszenie serwisowe:

Nowy Klient

Sprzęt

Imię

Wprowadź imię zgłaszającego

Nazwisko

Wprowadź nazwisko

E-mail

Nazwa

Wprowadź nazwę sprzętu

Typ sprzętu

Maszyna

Numer dokumentu zakupu

### Website in 4 languages

cormak.de cormak.ru cormak.eu

### On-line shop

Twoje zamówienia:

Przecinarka taśmowa do metalu G5010B cena: 1137.00 zł ilość: 1

Wartość NETTO towarów w koszyku: 1137.00 zł

OPROŚNIU KOSZYK

PRZEJDŹ DO ZAMÓWIENIA

### Payments and financing

Przelewy24

i-Raty

i-leasing

## CORMAK ON YOUTUBE

We strongly encourage you to subscribe to our channel on YouTube website, where you will find a plenty of interesting video material showing operation of metal and wood working machinery. In the videos you are advised how to set up machines and working equipment. Our channel is especially recommended to people interested in metal machining as well cutting of materials using band saws.



YouTube



OUR  
WEBSITE



SERVICE  
REQUESTS



SUBSCRIBE  
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CHANNEL





MAKTEK Group is one of Europe's largest suppliers specializing in the manufacture of metal and wood working machines. The group consists of companies making tools and components for machines as well as providing assembly services.

MAKTEK is a leading supplier of machine tools in Poland and a trend-setter in the metal and wood machining sector. As a manufacturer of machines of the CORMAK brand we use innovative and original solutions in our products.

On more than 7,000 m<sup>2</sup> of warehouse area, located in Siedlce, over 5,500 machines are readily available to customers. The Company's ongoing expansion into foreign markets increases our demand for storage area, therefore we are about to complete more warehouses. We guarantee proven quality of our products and their compliance with applicable directives and regulations.

## Why is the CORMAK brand to be trusted?

- CORMAK is a Polish brand providing solutions recommended by our Customers for years. We offer only top-quality machines and constantly aspire to higher machinery standards.
- We provide professional warranty and post-warranty service for sold machines. Our engineers have adequate knowledge and experience regarding the operation and maintenance of wood and metal working machinery.
- By choosing CORMAK you are certain to be buying from a Polish company. All our machines on offer have appropriate European work safety certificates.
- Our experts give comprehensive information and professional advice regarding the best solutions for your business. You can always count on our professional service.



## Safety and quality policy

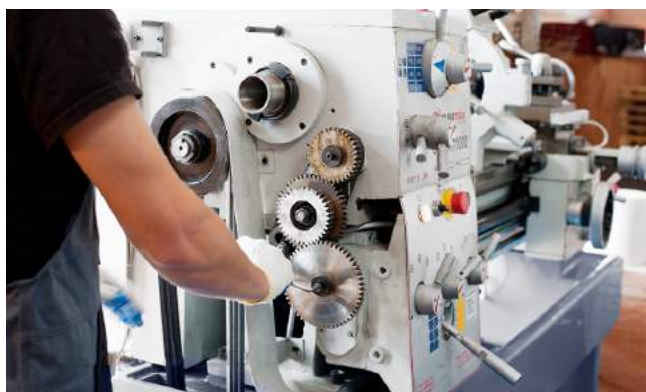


From materials to end products, industrial standards and Customer requirements are strictly adhered to. In choosing new products we pay special attention to their quality. Then we conduct rigorous internal inspections in consideration of individual requirements of our Customers. Only products that meet severe quality standards are added to our product portfolio. Our machines bear the CE mark and EC declaration of conformity. This confirms that they are in compliance with applicable Polish and European laws and meet the requirements of directives and standards. Accordingly, each machine has an operating manual in Polish.



- ➔ Careful selection of machines and long-term cooperation with our manufacturers guarantee the maintenance of high quality standards.
- ➔ Our engineers carry out technical acceptance of each lot of machines already at the manufacturer's site.
- ➔ Each machine was manufactured in accordance with CE standards.
- ➔ Detailed efficiency checks prior to shipment ensure problem-free commissioning at the Customer's premises.

## Warranty and post warranty-service



We provide professional warranty and post-warranty service for sold machines. Before leaving our warehouse undergoes a technical inspection to guarantee the highest quality. Our service engineers are suitably knowledgeable and trained in the operation and maintenance of all tools for wood and metal working. Thanks to the implementation of an innovative service system ([rma.maktek.pl](http://rma.maktek.pl)) which supports efficient operation of the service, repairs are done in accordance with world standards. Our machines have a standard warranty cover of 12 or 24 months. Warranty can be extended.





## Training for machine operators and CNC programmers

To meet the needs of our Clients we have added training courses to our offer, led by highly qualified specialists, who in a simple and clear manner convey information about machine operation. Our training courses cover both conventional and numerically controlled machines (CNC), and they take place either at our premises or the customer's. We also provide consultation in case when the Customer encounters problems connected with the correct operation of the machine.



## Exhibition hall

All types of offered machines are available for viewing in our exhibition halls. In order to meet our Customers' demands, at our headquarters in Siedlce we opened the largest exhibition of this type in Poland, where anyone interested can have a good view of a machine before intended purchase and, upon request, test it under the supervision of our technicians. Customers from southern Poland are invited to Sosnowiec, where another exhibition hall is located.



## BS-85



A light, mobile and easy to transport band saw. Ideal for assembly work; it is characterized by easy and simple operation. The cutter is fitted with band guides on ball bearings and a swivel head 0–45°.

- Cutting profiles, pipes, solid materials, plastics, etc.
- Convenient grip for easy transport
- Limit switch to stop the tool after the cutting process is over
- Quiet and vibration-free operation thanks to high quality materials
- Saw guidance takes place along precision ball bearings

### Available equipment

→ bimetallic saw

→ Optional equipment page 128



## → CUTTING PARAMETERS

Angle	●	■	■		1 kW: 110V
0°	ø 85	85 x 105	85 x 85		40 -88 m/min
45°	ø 70	75 x 65	65 x 66		19 kg



## G5012W

A mobile band saw with a 45° swivel vice. The model is an interesting proposal for any professional craftsman. The possibility to dismantle the base, small dimensions and simple operation make it universally applicable on construction sites or repair facilities.

- The cutter arm, made of profiled spheroidal cast iron, ensures rigidity during operation and absorbs all kinds of vibration
- Three speeds of belt work adjustable on the belt gear.
- a swivelling vice ensures material cutting at 0–45° angle.
- The set of guide bearings provide a straight cut.
- The cast iron workbench with a vice for fastening the workpiece and to which the cutter arm is attached guarantee stability of the machine.
- Electrical installation which meets all CE requirements. The machine has a limit switch that stops the machine once the cutting process is over-. The emergency switch (the, so-called mushroom) complies with IP 54.

### Available equipment

→ bimetallic saw → roller feeders → tensometer

→ Optional equipment pages 116,117,128



## → G5012W PARAMETERS

Angle	●	■	■		0,37 kW
0°	ø 115	100 x 150	120 x 120		20/29/50 m/min
45°	ø 70	60 x 70	60 x 60		92 kg



## G5012WA

The G5012WA is another model of mobile band saw with a detachable base. The advantage of the device is the use of a 45° swivel head, which makes it unrivalled in its class.

- The cutter arm is made of profiled spheroidal cast iron, which ensures rigidity during operation and absorbs all kinds of vibration
- 3 speeds of the belt are adjustable on the belt gear.
- A rotary arm ensures cutting angles between 0° and 45°.
- The set of guide bearings provide a straight cut.
- It has a limit switch to stop the machine after the cutting process is over

### Available equipment

→ bimetallic saw → roller feeders → tensometer

→ Optional equipment pages 116,117,128



## → G5012WA PARAMETERS

Angle	●	■	■		
0°	ø 115	100 x 150	100 x 100		0,37 kW
45°	ø 100	60 x 100	60 x 60		20/29/50 m/min
					92 kg



## BS-128HDR

A band saw BS-128HDR with a cooling system. The machine is fitted with a hydraulic cylinder to adjust the falling rate of the arm and a head swivelling up to 60°. The saw guidance takes place along precision ball bearings. The cutter arm is made of profiled spheroidal cast iron, which ensures rigidity during operation and absorbs all kinds of vibration.

- The cast iron workbench with a vice to fasten the workpiece and to which the cutter arm is attached ensure stability for the machine.
- hydraulic cylinder
- 0–60° torsion head
- The BS-128HDR model is available both without cooling and with closed circuit cooling
- It has a limit switch to stop the machine after the cutting process is over

### Available equipment

→ bimetallic saw → roller feeders → cooling fluid → tensometer

→ Optional equipment pages 116,117,128



## → G5013W PARAMETERS

Angle	●	■	■		
0°	ø 125	150 x 100	120 x 120		0,55 kW
45°	ø 90	110 x 70	85 x 85		23/34/54 m/min
60°	ø 50	55 x 45	45 x 45		103 kg





## MCB181

Band saw cutting machine for metal cutting with optimum cutting range, designed for professional craftsman. These cutters provide high efficiency and easy operation.

- for cutting profiles, pipes and full components
- adjustable vice at angled cuts 0-45°
- saw guide based on double row ball bearings
- adjustment of the saw arm thanks to hydraulic cylinder
- massive frame design guarantees accurate and quiet operation without vibration
- limit switch stopping the machine once the cutting process is ended

### Available equipment

→ bimetallic saw → roller feeders → cooling fluid  
→ tensometer

→ Optional equipment pages 116,117,128



## → MCB181 PARAMETERS

Angle	●	■	■		1,1 kW
0°	ø 180	300 x 180	180 x 180		21/34/46/56 m/min
45°	ø 135	180 x 135	135 x 135		190 kg



## BS 712A | BS 712N

High-grade band saws for metal cutting with swivel vice 0-45°. Cutting machines in this series are widely used in locksmiths' workshops where precision, quality and cutting speed are important.

- for cutting profiles, pipes and full components
- adjustable vice at angled cuts 0-45°
- saw guides are based on double row ball bearings
- descent adjustment of the saw blade on the hydraulic cylinder
- limit switch stopping the machine once the cutting process is ended
- massive frame design guarantees accurate and quiet operation without vibration
- possibility for vertical cutting (BS 712N)

### Available equipment

→ bimetallic saw → roller feeders → cooling fluid → tensometer

→ Optional equipment pages 116,117,128



## → BS 712A PARAMETERS

Angle	●	■	■		1,1 kW
0°	ø 180	300 x 180	180 x 180		22/33/45/65 m/min
45°	ø 130	120 x 125	125 x 125		190 kg

## → BS 712N PARAMETERS

Angle	●	■	■		0,75 kW
0°	ø 180	300 x 180	180 x 180		22/34/36/72 m/min
45°	ø 130	120 x 125	125 x 125		227 kg





## BS 712R

A professional, very robust and efficient band-saw for metal with an arm swivelling up to 45°. Ideal for locksmith, production and craft workshops. A proven design and good workmanship make it unmatched in its class.

- For cutting profiles, pipes and solid elements
- A model fitted with a 0-45° swivel arm
- Saw guides are based on double row ball bearings
- Adjustment of the saw arm is done via a hydraulic cylinder
- It has a limit switch to stop the machine once the cutting process is over
- The cutter arm is made of profiled spheroidal cast iron, which ensures rigidity during operation and absorbs all kinds of vibration
- Vertical cutting capability




### Available equipment

→ bimetallic saw → roller feeders → cooling fluid → tensometer



→ Optional equipment pages 116,117,128

## → BS 712R PARAMETERS

Angle	●	■	■		0,75 kW
0°	ø 180	180 x 210	180 x 180		34/41/59/98 m/min
45°	ø 130	140 x 90	130 x 130		240 kg



## BS 912B

A metal cutting machine designed for cutting profiles, pipes and solid elements. A very strong and efficient machine with a 0-45° jaw. The options are: 20 or 27 mm saw bands with a strong motor, hydraulic cylinder and closed circuit cooling.

- Fitted with a 0-45° jaw
- Saw guides are based on double row ball bearings
- The adjustment of the saw arm is done via a hydraulic cylinder
- It has a limit switch to stop the machine once the cutting process is over
- The frame design guarantees accurate and quiet operation without vibration




### Available equipment

→ bimetallic saw → roller feeders → cooling fluid  
→ tensometer

→ Optional equipment pages 116,117,128



## PARAMETRY

Kat	●	■	■		1,1 kW
0°	ø 229	178 x 305	178 x 178		24/41/61/82 m/min
45°	ø 150	127 x 150	127 x 127		190 kg

## BS 1018B

Thanks to its hydraulic cylinder, cooling, and a 0–45° jaw, the CORMAK BS 1018B, along with cutting blades from the renowned Honsberg company (Germany), is commonly found in locksmith workshops, where precision, quality and cutting speed are essential.

- For cutting profiles, pipes and solid components
- fitted with a 0–45° jaw
- The saw guides are based on double row ball bearings
- Adjustment of the saw arm is done via a hydraulic cylinder
- It has a limit switch to stop the machine once the cutting process is over
- The frame design guarantees accurate and quiet operation without vibration

### Available equipment

→ bimetallic saw → roller feeders → cooling fluid → tensometer

→ Optional equipment pages 116,117,128



Zobacz film na



## PARAMETRY BS1018B

Kąt	●	■	■		1.5 kW
0°	Ø 254	127 x 457	127 x 127		35, 60, 88, 115 m/min
45°	Ø 150	150 x 190	150 x 150		310 kg

## BS 1018RH



A professional, very robust and efficient band-saw for metal cutting with an arm swivelling from 0° up to 45°. The model is fitted with dial tenosmeter and carbide guidance of the cutting saw band, which results in improved cutting straightness and longer life of the cutting saw band.

- For cutting profiles, pipes and solid components
- Fitted with a 0–45° swivel arm
- The saw guides are fitted with carbide
- Adjustment of the saw arm is done via a hydraulic cylinder
- It has a limit switch to stop the machine once the cutting process is over
- The solid frame design guarantees accurate and quiet operation without vibration

### Available equipment

→ bimetallic saw → roller feeders → cooling fluid → tensometer

→ Optional equipment pages 116,117,128



## PARAMETRY BS 1018RH

Kąt	●	■	■		1.5 kW
0°	Ø 254	160 x 406	160 x 160		35, 60, 88, 115 m/min
45°	Ø 170	160 x 190	160 x 160		420 kg





## BS260G

The universal band saw is widely used in locksmith and mechanical workshops. The cutting machine is fitted with a hydraulic cylinder, cooling and a swivel arm up to 60°. An added advantage is the 27 mm band saw, which enables cutting a wide range of materials.

- The arm of the saw is made of cast iron, which provides high rigidity, stability and precision during cutting
- A high-power 3-phase motor
- The worm gearbox ensures trouble-free operation of the driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- A tensometer as an option
- Carbide guides provide precision and straight cutting
- The reinforced base of the vice
- vice with a quick fastening capability

### Available equipment

→ quick fastening vice → cooling system → carbide guides → saw band



## → BS260G CUTTING PARAMETERS

→ Optional equipment pages 116,117,128

Angle	●	■	■		1,5 kW
0°	ø 230	260 x 150	225 x 225		36/72 m/min
45° R	ø 165	140 x 150	165 x 165		230 kg
60° R	ø 105	100 x 90	110 x 110		

## G5025



A strong, large band-saw for metals with a rotary arm enabling the cutting in the plane perpendicular to the axis of the cut material and at any angle from -45° (left) to + 60° (right) with higher cutting parameters up to 310 mm.

- The arm of the saw is made of a uniform iron casting, which provides high rigidity, stability and precision in cutting
- A high-power 3-phase
- The worm gearbox ensures trouble-free operation of the driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- A dial tensometer as an option
- Carbide guides provide precision and straight cutting
- Reinforced base of the vice
- A vice with quick exchange capability

### Available equipment

→ bimetallic saw → limiter of the workpiece (bumper)  
→ cooling system

→ Optional equipment pages 116,117,128



## → G5025 CUTTING PARAMETERS

Angle	●	■	■		2,1 kW
0°	ø 250	310 x 210	240 x 240		36/72 m/min
45° R	ø 200	200 x 140	180 x 180		330 kg
45° L	ø 165	185 x 145	160 x 160		
60° L	ø 120	120 x 95	100 x 100		

## HBS320

The device design is based on solutions and designs from Polish engineers. Precision and accuracy make the machine at the top band saw cutting machines allowing 320 mm cuts. An added advantage of this machine is the latest generation hydraulic cylinder.

- The arm is made of uniform cast iron with additional ribbing, which provides high rigidity and precision in cutting
- A high-power 3-phase motor
- The worm gearbox ensures trouble-free operation of the driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- A dial tensometer as an option
- Carbide guides provide precision and straight cutting
- Reinforced base of the vice
- Quick fastening function

### Available equipment

→ bimetallic saw → limiter of the workpiece (bumper) → cooling system

→ Optional equipment pages 116,117,128



## HBS320 CUTTING PARAMETERS

Angle	●	■	■		
0°	ø 260	320 x 160	255 x 255		2,1 kW
45° R	ø 210	210 x 200	210 x 210		44/88 m/min
45° L	ø 160	220 x 130	160 x 160		310 kg
60° R	ø 135	135 x 130	130 x 130		

## MCB350HD

The MCB350HD cutting machine in this machine segment is the largest cutting machine with very good cutting capabilities (350x240 mm). In this machine, a more powerful engine and a comfortable control panel are used.

- The arm of the cutting machine is made of uniform cast iron with additional ribbing, which provides high rigidity and precision in cutting
- A high-power 3-phase motor
- The worm gearbox ensures trouble-free work of the driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- optionally dial tensometer
- Carbide guides provide precision and straight cutting
- reinforced base of the vice
- vice with quick fastening function

### Available equipment:

→ bimetallic saw → limiter of the workpiece (bumper) → cooling system

→ Optional equipment pages 116,117,128



## MCB350HD CUTTING PARAMETERS

Angle	●	■	■		
0°	ø 270	350 x 240	260 x 260		2,2 kW
45° R	ø 230	230 x 150	210 x 210		36/72 m/min
45° L	ø 200	200 x 170	170 x 170		600 kg
60° R	ø 140	140 x 140	140 x 140		



## MBS400 | MBS500



These cutting machines, thanks to their design and high cutting parameters, are leaders among other cutting machines of this type with the possibility of cutting at an angle. Due to the fact that they are produced in Ukraine, the cutting machines of this series meet all European standards. The structure of the cutting machine and the cutting arm are made of massive welded steel sheets, ensuring high rigidity and stability during cutting, and consequently precision and accuracy of the cut parts as well as long and trouble-free operation.



- A high-power 3-phase motor
- the worm gearbox ensures trouble-free work of driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- a dial tensometer as an option
- Carbide guides provide precision and straight cutting
- reinforced base of the vice
- vice with quick fastening function

**Available equipment**

→ bimetallic saw → roller feeders → cooling fluid → tensometer

→ Optional equipment pages 116,117,128

→ **MBS400 CUTTING PARAMETERS**

Angle	●	■	■		
0°	ø 300	240 x 400	240 x 240		2,2 kW
30°	ø 220	220 x 280	220 x 220		30/50/70 m/min
50°	ø 180	180 x 220	180 x 180		480 kg

→ **MBS500 CUTTING PARAMETERS**

Angle	●	■	■		
0°	ø 400	500 x 320	320 x 320		3,0 kW
30° R	ø 400	380 x 320	320 x 320		35/74 m/min
60° R	ø 280	300 x 240	240 x 240		660 kg

**Premium Line MACHINES** are professional and robust band saw cutting machines. Built with great precision and accuracy, they face the most challenging tasks. They are used in large industrial, iron-working and heavy industry plants.

## S-200R MANUAL/SEMI-AUTOMATIC PREMIUM LINE



The **S-200R Manual** cutting machine is fitted with a high-quality hydraulic cylinder with stepless cutting speed adjustment and a professional cooling system. An additional advantage of this machine is a comfortable arm that can be swivelled  $-45^\circ$  left to  $60^\circ$  right.

The **S-200R semi-automatic** cutting machine is fitted as standard with a hydraulic unit. This allows the operator to control the machine arm (i.e. lowering and lifting) and the clamping vice (as an option). The characteristic feature of semi-automatic cutting machines is an automatized cutting cycle when the START button is pressed, i.e. fastening of the workpiece in the hydraulic vice, activation of the cutting band feed, the lowering of the cutting arm, stopping of the machine once the cut is done.

- A very strong cutting arm, together with a 27 mm cutting band from Röntgen allows the performance of multi-series cuts in both profiles and solid materials.
- A high-power 3-phase motor
- The worm gearbox ensures trouble-free work of the driving unit
- 2 cutting speeds
- Continuous feed speed adjustment
- A dial tensometer as an option
- Carbide guides provide precision and straight cutting
- Reinforced base of the vice
- A vice with a quick fastening function or with a hydraulic clamp

### Available equipment

- bimetallic saw → limiter of the workpiece (bumper)
- table for vertical cuts → cooling system

→ Optional equipment pages 116,117,128



## S-200R CUTTING PARAMETERS

Angle	●	■	■		
0°	ø 250	320 x 240	240 x 240		2,1 kW
45° L	ø 200	220 x 120	190 x 190		36/70 m/min
45° R	ø 220	235 x 120	210 x 210		530 kg
60° L	ø 110	155 x 110	100 x 100		



**S-280R | S-350R**

## PREMIUM LINE

A semi-automatic scissors type angle cutting machine



A heavy industrial cutting machine used in the metallurgy and shipbuilding. A hydraulic vice, automatic lowering and lifting of the arm, an arm height sensor and a very rigid and heavy design are the highlights of this machine.

- Very stable scissor-type, cast iron design with a massive tilting console
- 3 cutting speeds
- The horizontal saw frame tilts up to 55°
- Cutting at angles up to 45°
- After the cut is complete, the saw frame automatically returns to the starting position
- Hydraulic workpiece clamping
- Broken blade automatic control

**Available equipment**

→ 1 cutting band → hydraulic workpiece clamping → chips brush → workpiece bracket → cooling system → lighting of the working area

→ Optional equipment pages 116,117,128

→ **S-280R | S-350R CUTTING PARAMETERS**

Angle	●	■	■	4 kW
0°	ø 300   ø 350	280 x 300   500 x 300		18/40/70 m/min   27/48/70 m/min
45° R	ø 230   ø 300	240 x 280   300 x 340		850 kg   1600 kg

**S-440R**

## PREMIUM LINE

A semiautomatic scissors-type band cutting machine with a double-sided ±60° swivel arm.

- Automated cutting cycle once the START button is ON
- Proven scissor construction ensures the accuracy and stability of economical working of large components
- The operator can smoothly adjust the feed speed of the saw frame
- It comes as standard with workpiece hydraulic clamping

- A belt cleaning brush with a separate drive
- The use of an inverter motor allows smooth adjustment of the cutting band speed from 20 to 90 m/min
- A swivel cutting arm for both sides: L/R 60° – 45° – 0° – 45° – 60°
- Digital band speed and cutting angle readout
- The control panel is located at an optimum distance from the machine

**Available equipment**

→ 1 cutting band → hydraulic workpiece clamping  
→ broken band automatic control → cooling system  
→ chips brush

→ Optional equipment pages 116,117,128

→ **S-440R CUTTING PARAMETERS**

Angle	●	■	■	4 kW
0°	ø 450	620 x 440	450 x 450	20/90 m/min
45° L	ø 440	500 x 180	390 x 390	1100 kg
45° R	ø 440	510 x 190	420 x 420	
60° L	ø 350	330 x 170	310 x 310	
60° R	ø 330	350 x 170	300 x 300	

**H-280 | H-350**

## PREMIUM LINE

a semiautomatic column bandsaw

The column design of the machine ensures greater rigidity of the entire machine during industrial cutting, especially of solid materials. The cutting machine has an easy and intuitive control panel.

- The body made of high quality gray cast iron with a two-column guide - stability at a bargain price
- The operator can smoothly adjust the feed speed of the torsion-resistant saw frame
- 3 cutting speeds allow a wide range of applications
- The cutting band stops automatically and the saw frame returns to the starting position once cutting is finished
- A stable guide of the cutting band, adaptable to the size of the workpiece
- Comes with hydraulic workpiece clamping
- Comes with hydraulic upper clamp for package cutting

**Available equipment**

→ hydraulic workpiece clamping → hydraulic upper clamp for package cutting → dedicated roller feeder → broken band automatic control → cooling system  
→ chips brush → lighting of the working area



→ Optional equipment pages 116,117,128

→ **CUTTING PARAMETERS**

MODEL	angle	●	■
H-280	0°	ø 280	400 × 280
H-350	0°	ø 350	400 × 350

		⚖
3 kW	25/32/40/58/70 m/min	1030 kg
5,2 kW	25/60/75 m/min	1200 kg



→ Optional equipment pages 116,117,128

**H - 28**

## PREMIUM LINE

A semiautomatic two-column bandsaw

The use of a double carrier column ensures greater rigidity of the entire machine, high accuracy and speed of industrial cutting including solid materials.

- A very stable 2-column design of cast iron with a massive tilt-in console
- smooth inverter speed adjustment (option)
- smooth frame feed speed
- Cutting at 45° angle (in the H-40/70R model)
- Hydraulic workpiece clamping
- The control panel on a separate pedestal
- hydraulic tensioning of the cutting tape
- A separate hydraulic unit
- Automatic broken band control (option)

**Available equipment**

→ hydraulic workpiece clamping → dedicated roller feeder → automatic broken band control  
→ cooling system → chips brush → lighting of the working area

→ **CUTTING PARAMETERS**

MODEL	Angle	●	■
H-28	0°	ø 280	280 × 280

		⚖
3 kW	25/46/61 m/min	695 kg



**S-440RHA**

## PREMIUM LINE

An automatic band saw for angle cutting



The CORMAK S-440RHA automatic band cutting machine is a highly efficient machine for automatic cutting of rods, pipes and profiles made of steel, cast iron and non-ferrous metals. The robust body and a strong frame of the cutting machine provide excellent stiffness and exceptional level of stability during the cutting process of even the toughest parts. **This model is capable of cutting at the angle range 0°; 30°; 45°; 60° – smooth angle adjustment.**

**Available equipment**

- hydraulic workpiece clamping
- cutting band → automatic hydraulic feeder → broken band automatic control → cooling system → chips brush
- lighting of the working area

→ Optional equipment pages 116,117,128

→ **CUTTING PARAMETERS**

angle	●	■
0°	ø 440	620 × 440
45° L/R	ø 400	400 × 400
60° L/R	ø 280	280 × 280

	5,2 kW
	20-90 m/min
	1400 kg

**H-50/70 | H-60/80**

## PREMIUM LINE

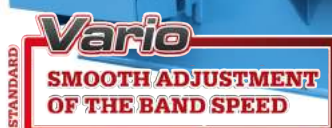
A semiautomatic column band saw of very high cutting capacity

- The very stable steel arch bar is guided along the 2-column frame
- The flat, low-profile design facilitates the handling of heavy and large workpieces
- The roller feeder facilitates the cutting setup of the heaviest workpieces
- A very strong master motor
- Smooth frame feed speed adjustment
- Workpiece hydraulic clamping comes as standard
- Arm position memory function

**Available equipment**

- hydraulic workpiece clamping → hydraulic upper clamp for package cutting
- roller feeder with the electric drive → broken band automatic control → cutting band → cooling system → chips brush → lighting of the working area

→ Optional equipment pages 116,117,128

→ **CUTTING PARAMETERS**

MODEL	angle	●	■
H-50/70	0°	ø500	700 × 500
H-60/80	0°	ø600	800 × 600

7,5 kW	26/41/60 m/min	2900 kg
11 kW	25/43/68 m/min	3160 kg

## S-200RHA

### PREMIUM LINE

An automatic saw band cutting machine for cutting at angles.  
An intuitive LCD display in Polish.

The S-200RHA band cutting machine is a machine designed to cut material in automatic and manual cycles. The robust body and a strong frame provide excellent stiffness and exceptional level of stability during the cutting of even the toughest metals.

- It allows manual cutting at angles  $-30^{\circ}$  –  $+60^{\circ}$  and automatic cutting at angles  $0-45^{\circ}$ .
- Cutting parameters are entered on the easy to use control panel, such as the number of cut parts, their dimensions, the speed of the cutting band, the arm descent speed
- Inside the housing: hydraulic unit, coolant reservoir with a pump and chip conveyor
- The cutting band inverter-controlled drive provides smooth adjustment in a large speed range
- The cooling system and cleaning brush provide extended life of the saw band

→ Optional equipment pages 116,117,128



### → CUTTING PARAMETERS

Angle	●	■	■		
0°	ø 250	320 x 240	240 x 240		4,1 kW
30° L	ø 200	220 x 120	190 x 190		0-90 m/min
45° R	ø 220	235 x 120	210 x 210		1100 kg
60° L	ø 110	155 x 110	100 x 100		

## H-300HA | H-400HA | H-500HA

### PREMIUM LINE

An automatic, column band cutting machine for series production.  
Intuitive LCD display in Polish.








A column design, robust body and strong frame of the cutting machine provide excellent rigidity and exceptional quality during the cutting process even of the toughest metals.

- a very stable column design of the arm, which is made of high quality cast iron
- An easy to use touch-screen control panel with LCD display in Polish
- Hydraulic band tensioning comes as standard
- Smooth speed feed adjustment for the saw frame
- Hydraulic workpiece clamping
- Hydraulic upper clamp for package cutting
- Programmed quantity and length of cut details
- 20 different cutting programs can be memorized
- Band speed electronic readout

→ Optional equipment pages 116,117,128

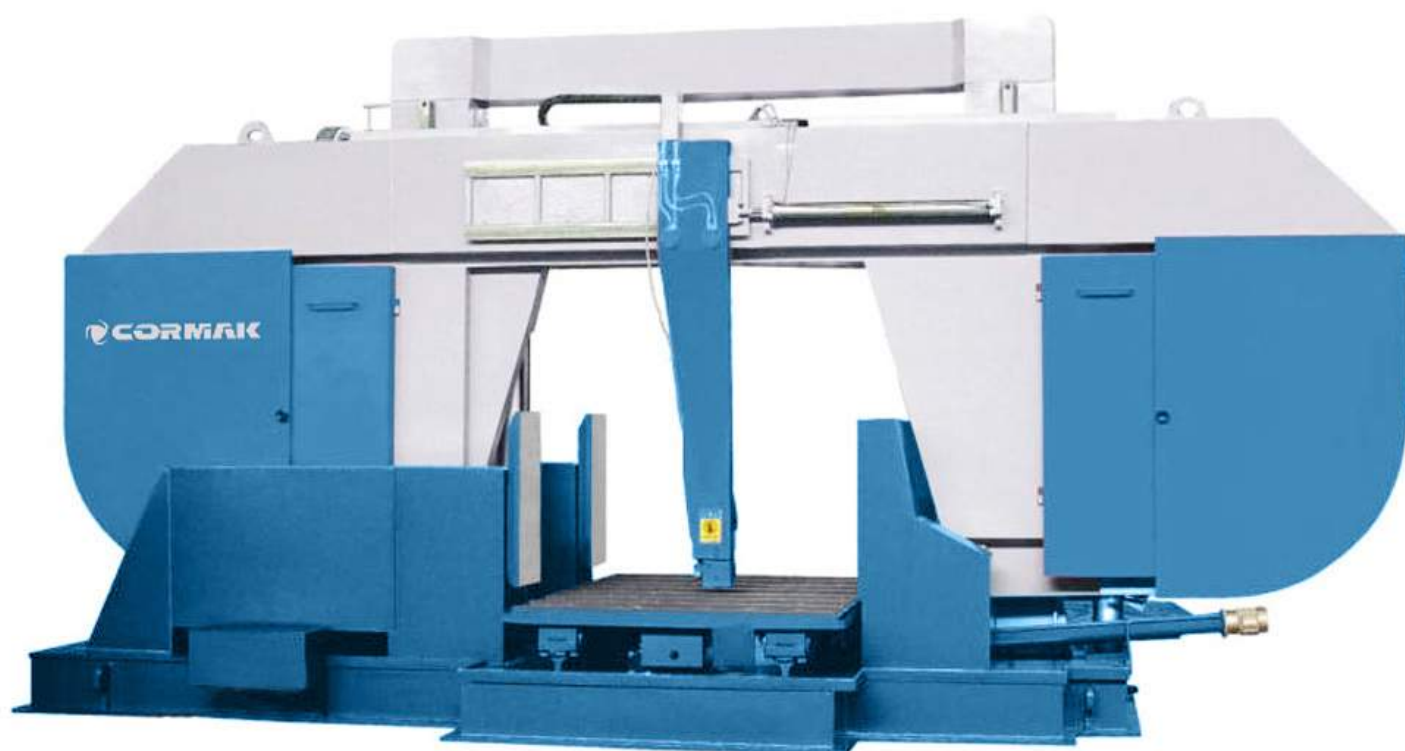
### → CUTTING PARAMETERS

MODEL	angle					
H-300HA	0°	ø 300	400 × 300	6,7 kW	20-100 m/min	1900 kg
H-400HA	0°	ø 400	400 × 400	6,7 kW	20-100 m/min	2350 kg
H-500HA	0°	ø 500	500 × 500	6.75 kW	20-100 m/min	3000 kg

# H-600 | H-700 | H-800 | H-1000 | H-1200 H-1500 | H-1600 | H-1800 | H-2000 | H-2500

## PREMIUM LINE

A semiautomatic gantry band saw for large diameters of machined details



- Heavy steel structure, torsion-resistant, a two-column guide
- The saw frame moves in large linear guides
- The very stable frame ensures excellent cutting accuracy and quiet operation with minimum vibration at the largest diameters
- Hydraulic tensioning of the saw blade
- The contact surface is adapted to the weight of large elements, fitted with powered transport rollers for high loads
- Smooth adjustment of cutting speed
- Hydraulic tensioning of the saw blade
- Smooth speed feed adjustment for the saw frame



→ Optional equipment pages 116,117,128

## → CUTTING PARAMETERS

MODEL	angle	●	■	⚡	🚚	⚖️
H-600	0°	ø600	600 × 600	9 kW	15-80 m/min	4400 kg
H-700	0°	ø700	700 × 700	9 kW	15-80 m/min	4500 kg
H-800	0°	ø800	800 × 800	13,2 kW	15-80 m/min	8500 kg
H-1000	0°	ø1000	1000 × 1000	13,2 kW	15-80 m/min	11000 kg
H-1200	0°	ø1200	1200 × 1200	17,5 kW	15-80 m/min	12000 kg
H-1500	0°	ø1500	1500 × 1500	18,5 kW	15-80 m/min	21000 kg
H-2000	0°	ø2000	2000 × 2000	18,5 kW	15-80 m/min	23000 kg
H-2500	0°	ø2500	2500 × 2500	22 kW	15-80 m/min	25000 kg



V-25/33/50 | V-25/45/50  
V-25/33/100 | V-25/45/100 | V-45/45/200

PREMIUM LINE

A semi-automatic vertical band saw for metal cutting in heavy and light industry as well as in laboratories. Intended for basic cutting of iron castings and full blocks of material as well as sheet metal , e.g. in the form of packets. The intuitive control panel enables efficient device control.

- A vertical band saw machine with an automatic table
- Band speed: 0–70 m/min
- Convenient control panel
- Massive cast iron table
- The table has forward-backward drive

Available equipment

- control panel
- cooling system
- bimetallic blade saw

**Vario**  
SMOOTH ADJUSTMENT  
OF THE BAND SPEED



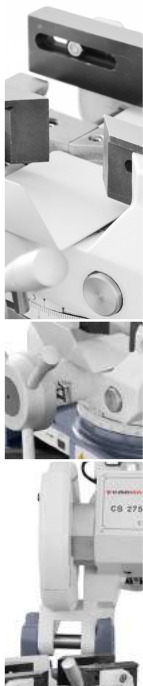
→ Optional equipment pages 116,117,128



CUTTING PARAMETERS

Model			
V-25/33/50	250x330x500	2,3 kW	1100 kg
V-25/45/50	250x450x500	2,7 kW	1350 kg
V-25/33/100	250x330x1000	2,35 kW	1270 kg
V-25/45/100	250x450x1000	3,55 kW	1510 kg
V-45/45/200	450x450x2000	4,5 kW	2000 kg

## CS 250 | CS 275



High-quality circular saw designed for work where cutting speed and precision count. This model has been standardized with a torsional head in two directions.

- Blade diameter 275 mm
- Machine vise equipped with independently adjustable jaws
- The machine ensures optimal cutting conditions
- 4 point positioning system for the cutting blade
- To facilitate the operation of the machine is equipped with a long hand feed lever
- Cutting disc rotor switch located in the manual feed lever
- Angle pitch for exact setting of the cutting angle
- Cutting at an angle of -45 ° to + 45 °
- Cooling system



## CS 315



Industrial heavy metal disc cutter with 315 mm disc. The model is equipped with two cutting speeds and a torsion head in two directions. Application for cutting pipes, profiles, solid materials, etc.

- Blade diameter 315 mm
- Solid and stable construction
- Cooling system
- A long handle to facilitate service and improve comfort during work
- Angle pitch for exact setting of the cutting angle
- Attached base for the set
- Short miter setting time
- Two cutting speeds



### → CUTTING PARAMETERS

	CS 250		CS 275		CS 315	
Blade speed [m/min]		55		42		18/36
Vice opening [mm]		110		100		145
Blade diameter [mm]		250		275		315
Operating voltage [V]		230		220		220
Motor power [kW]		0,75		1.1		0,75/1.3
Weight [kg]		200		148		235



MODEL	Kat		●		■	
CS 250	0°	45°	ø 63	ø 55	60 x 60	50 x 50
CS 275	0°	45°	ø 70	ø 65	90 x 45	70 x 45
CS 315	0°	45°	ø 100	ø 90	140 x 90	100 x 90



## CS 350

Robust and heavy disc cutter designed for cutting profiles, pipes, solid materials made of iron, stainless steel, etc. The circular saw will find a wide range of metal processing plants for both single cuts and serial production. Equipped with a vise to ensure cutting precision.

- Blade diameter 350 mm
- Solid and stable construction prepared for mounting various types of feeders
- Cooling system
- Double vise with material stop for slant cuts up to 45°
- Automatic opening of the safety device during cutting
- A long handle to facilitate service and improve comfort during work
- Angle pitch for exact setting of the cutting angle
- Attached base for the set
- Short miter setting time
- Two cutting speeds



## CS 315 SA

Semi-automatic industrial circular saw for cutting metals. Designed for precise and quick cutting: profiles, pipes and solid parts. It is suitable for both single and serial cutting.

- Blade diameter 315 mm
- Tilting head +/- 45°
- Self-centering vise with pneumatic clamp
- Solid machine construction prepared for mounting various types of roller conveyors
- Cooling system
- Two speeds of the cutting disc
- The base in the set
- Automatic head and vice operation with adjustable speed

### Operating mode:

- Pneumatic vise clamp
- Automatic lowering and lifting
- Pneumatic opening of the vise



## → CUTTING PARAMETERS

Blade speed [m/min]	CS 350	18/36	CS 315SA	19/38
Vise opening [mm]		145		145
Blade diameter [mm]		350		315
Operating voltage [V]		220		220
Motor power [kW]		1,3/0.75		1,5/0.85
Weight [kg]		235		310



MODEL	Kąt	●	■	■
CS 350	0°   45°	ø 120   ø 105	140x 100   100 x 100	110 x 110   100 x 100
CS 315 SA	0°   45°	ø 100   ø 80	100 x 90   85 x 80	95 x 95   80 x 80





Straight and V-shaped rollers have variable height adjustment. Thanks to the base made of casting, they provide high load resistance. These are universal devices that allow for stable attachment of long and heavy workpieces. The supplement of the offer are ball feeders. All feeders will be used, among others for band saws, discs or woodworking machines.



## → TECHNICAL DATA

	ROLLER	V	BALL
Working width [mm]	350	240	400
Height [mm]	600-900	600-990	680-1100
Package dimensions [mm]	530x515x95	515x515x95	480x445x150
Weight [kg]	20	21	10



Roller tables can be used with belt cutters. They are ideal devices to support long and heavy workpieces. In the offer we have roller conveyors with different sizes. Each feeder has variable height adjustment and is equipped with sturdy steel roller with bearings.



## → TECHNICAL DATA

	1M 4	1M 6	2M
Roller diameter [mm]	60x360	60x360	60x360
Number of rollers	4	6	7
Conveyor length [mm]	1000	1000	2000
Feeder width [mm]	450	450	450
Variable height [mm]	650-1100	650-1100	650-1100
Weight [kg]	38	42	50

Roller tables with an oversize gauge that allow you to measure specific material lengths are ideal devices for holding long and heavy workpieces. In the offer we have roller conveyors with different sizes. Each feeder has variable height adjustment and is equipped with sturdy steel roller with bearings.



## → TECHNICAL DATA

Roller diameter [mm]	1M	60x360	2M	60x360	3M	60x360
Number of rollers		6		7		10
Conveyor length [mm]		1000		2000		3000
Feeder width [mm]		450		450		450
Variable height [mm]		650-1100		650-1100		650-1100
Weight (kg)		42		54		72

Very solid and robust roll feeders for heavy duty components. Their reinforced construction and high-strength roller bearings will support 2 tons of weight. The adjustable height of the feeder makes it versatile and can be used, for example, with metal cutters.



## → TECHNICAL DATA

Roller diameter [mm]	1M	90x470	2M	90x470
Number of rollers		5		7
Conveyor length [mm]		1000		2000
Feeder width [mm]		600		600
Maximum load capacity [kg]		2000		2000

## EXPORT AND LOGISTICS

Every day a huge number of machines and equipment leave our logistics centre. Own transport and long-term contracts with renowned carriers (DHL, Schenker) allows us to organize the express delivery. The logistic team works very intensively to deliver products in a timely manner and ensures that the goods are delivered intact. Our machines are very popular not only in Poland but also abroad.

We want to gain constantly new clients from all over the world. CORMAK machines are most popular in Germany, Austria, Great Britain, France and Norway.



### Poland

Germany  
United Kingdom  
Austria  
Estonia  
Latvia  
Lithuania  
Slovakia  
Slovenia  
Bulgaria  
Belarus  
Ukraine  
Ireland  
Norway  
Denmark  
France  
Czech Republic  
Hungary  
The Netherlands  
Portugal  
Sweden  
Romania  
Italy  
Belgium  
Malta  
Armenia  
Russia  
Kazakhstan  
Chile







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